



Hydrocarbon Production vs. Carbon Dioxide Injection Infrastructure Considerations

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1. Background.
2. Comparing the Behaviour of Carbon Dioxide with Natural Gas.
3. Implications of Carbon Dioxide Behaviour for System Modelling and Operation.
4. Transport and Storage System Operation.
5. Conclusions and Discussion Points.

UK Government Published “Industrial Decarbonisation Strategy” in March 2021

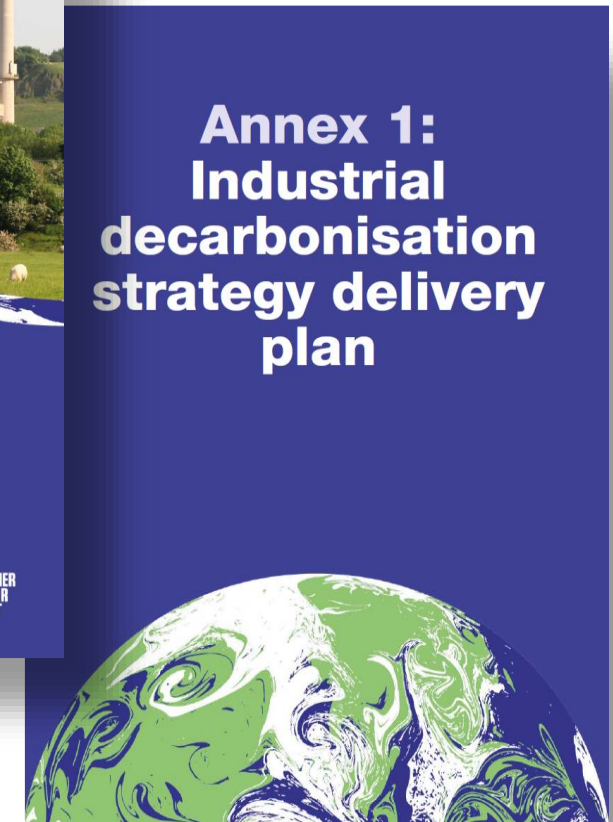
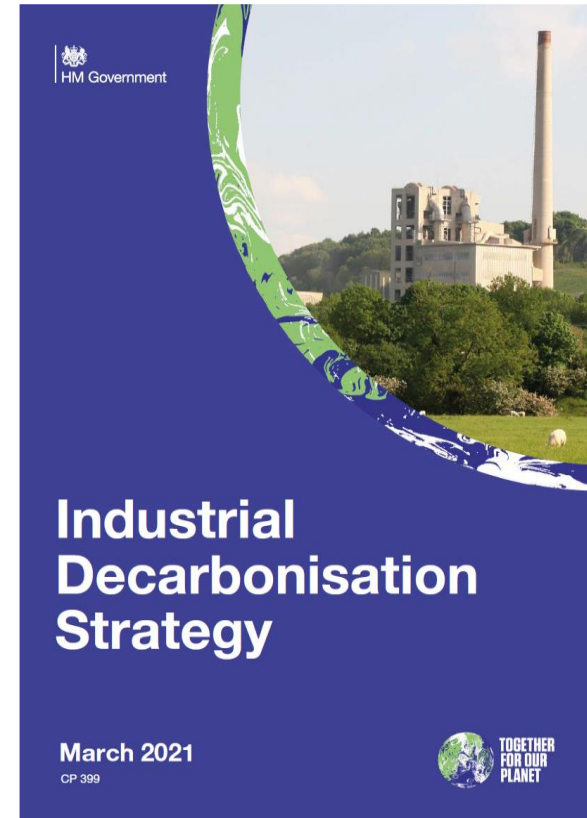
The Delivery Plan identifies

- Carbon Capture, Usage and Storage
 - Low Carbon Hydrogen
- as key elements of industrial decarbonization.

Carbon Capture is essential for energy-intensive, hard to abate industries:

- steel
- petrochemicals
- aluminum
- cement
- fertilizers

<https://www.gov.uk/government/publications/industrial-decarbonisation-strategy>



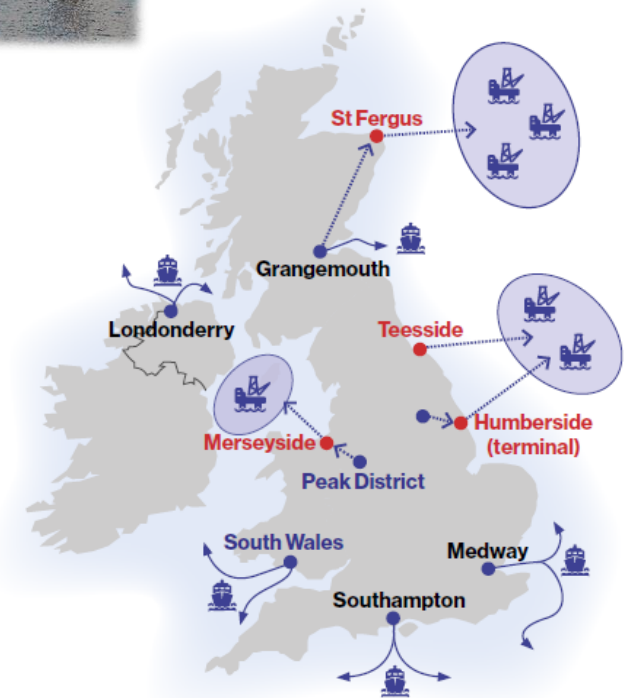
19 October 2021:

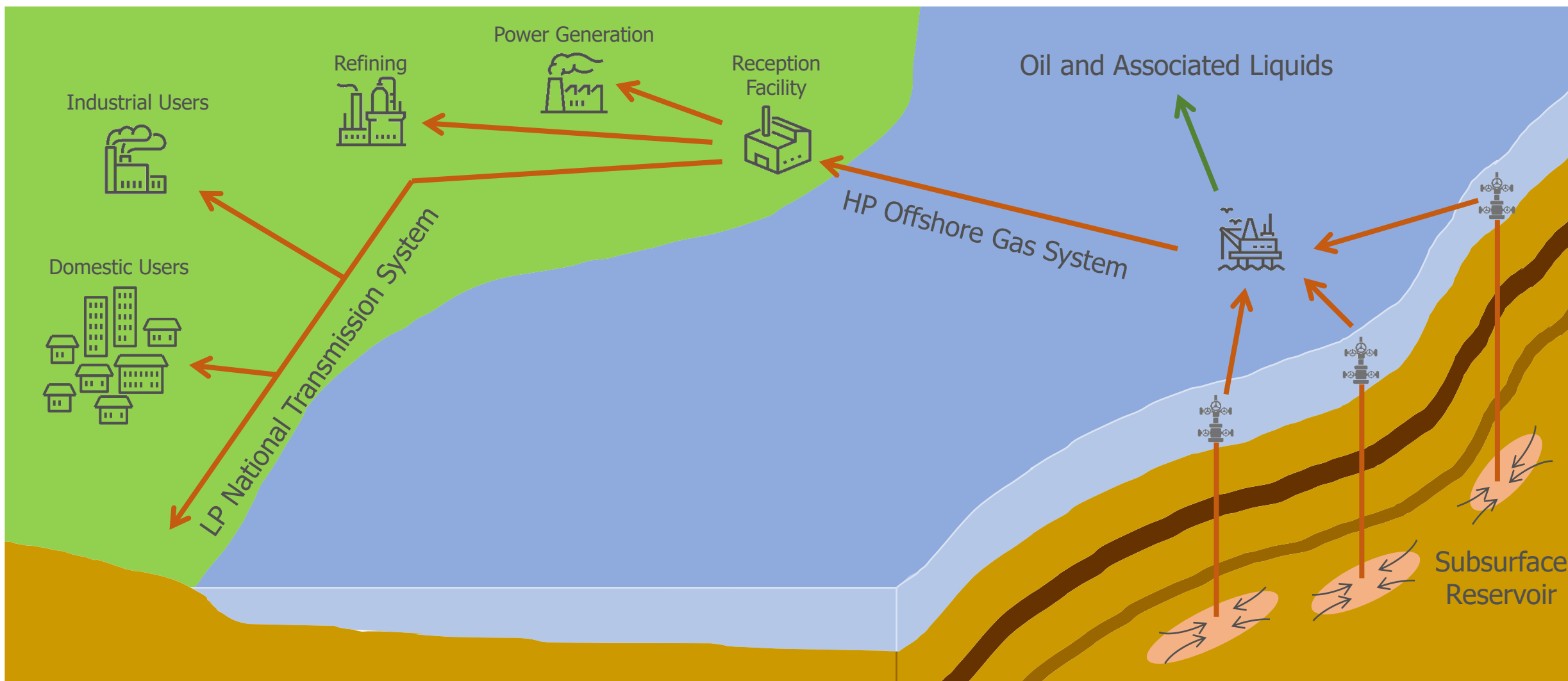
Minister of State for Energy, Clean Growth and Climate Change confirmed the UK commitment to funding CCUS at pace and at an industrial scale in a Parliamentary Statement

The statement identifies Hynet (Merseyside) and East Coast Cluster (Teeside/Humberside) to be taken forward into Track-1 negotiations. Scottish Cluster (St. Fergus) is identified as a reserve cluster.

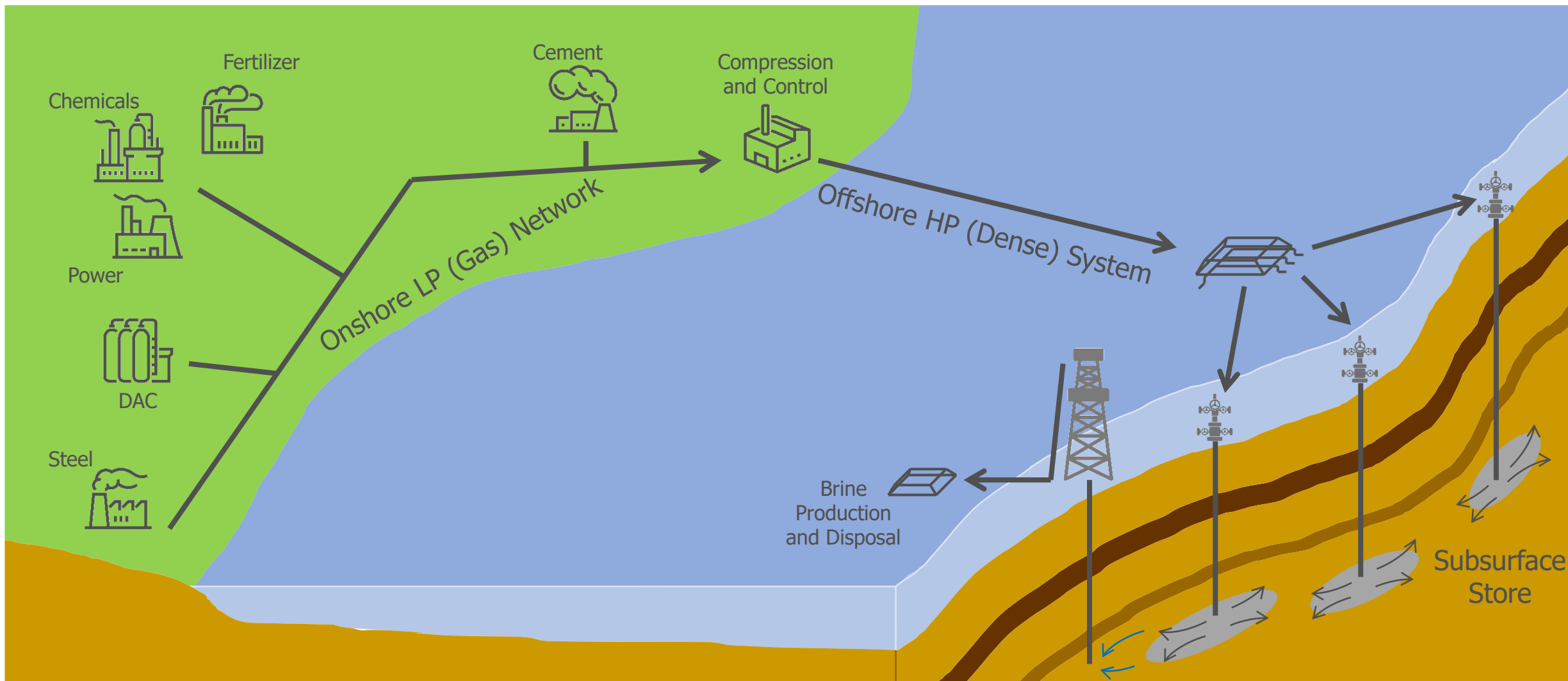
Press reporting on CCUS included comments about “easy to implement by putting existing infrastructure into reverse”.

But how true is that?

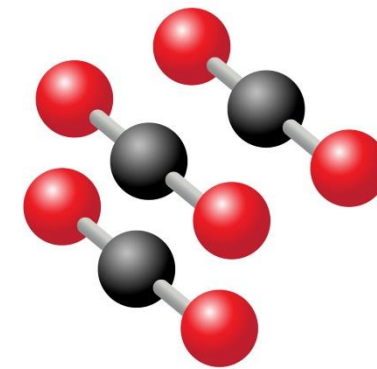
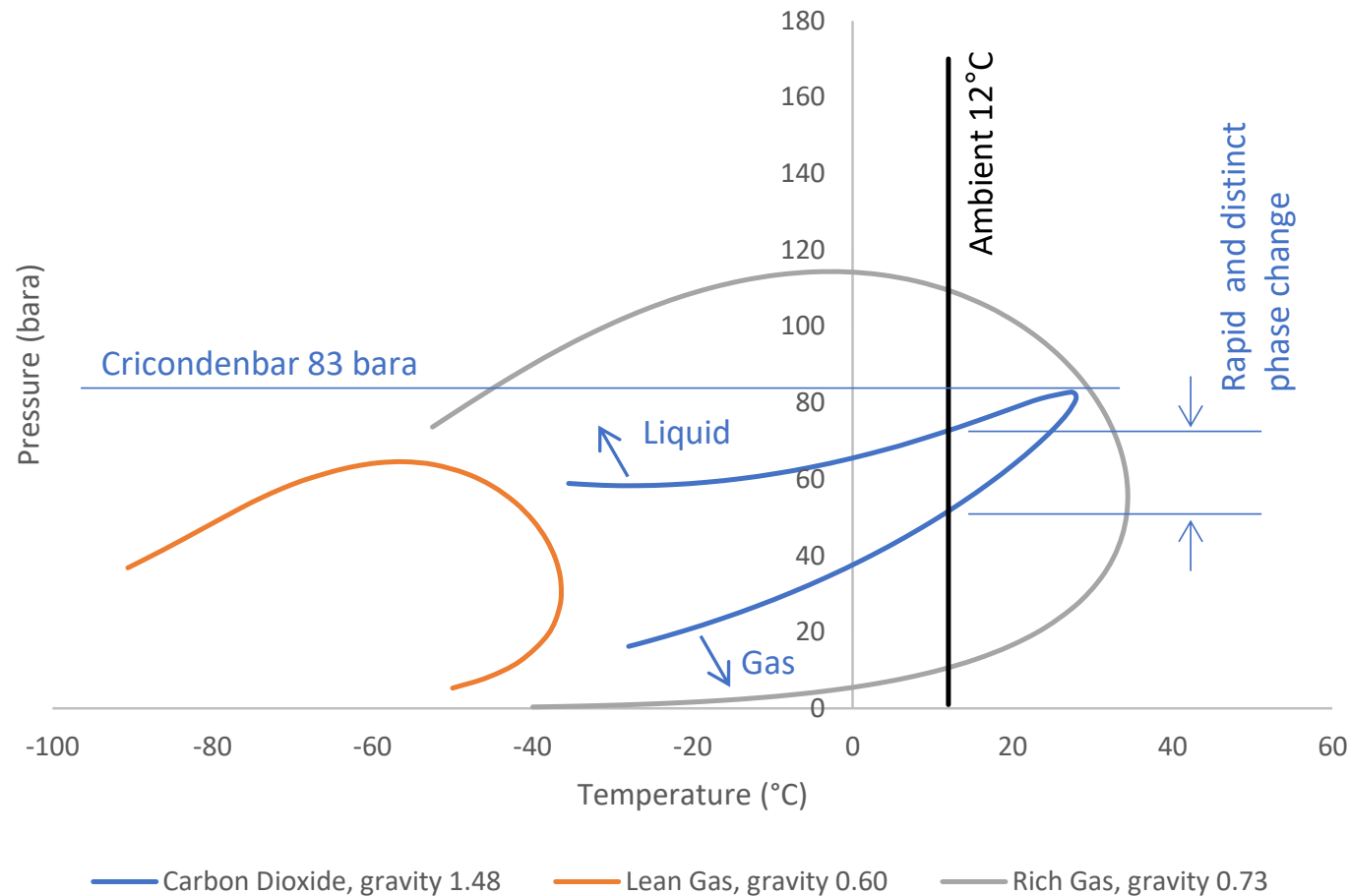




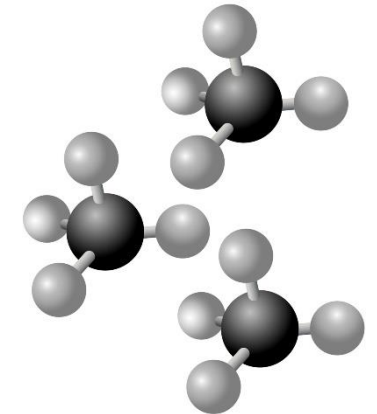
CCUS Cluster - Transport and Storage Network



Carbon Dioxide versus Natural Gas



Carbon Dioxide
44.01 g/mol



Methane
16.04 g/mol

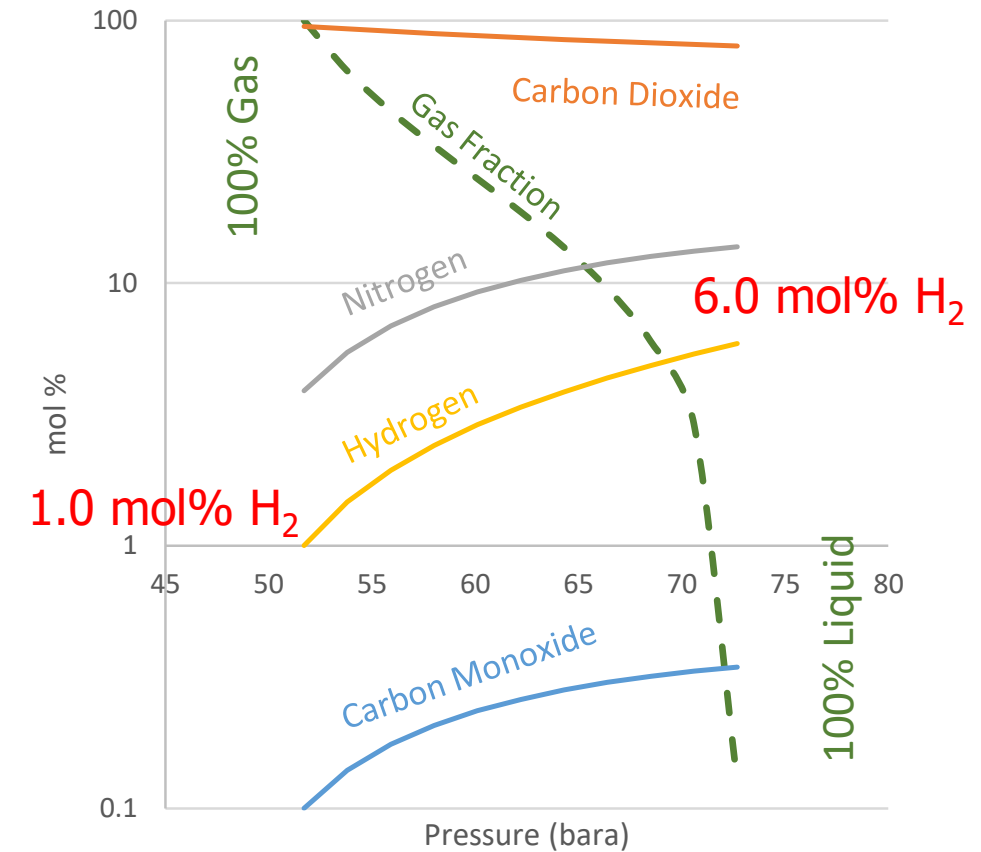
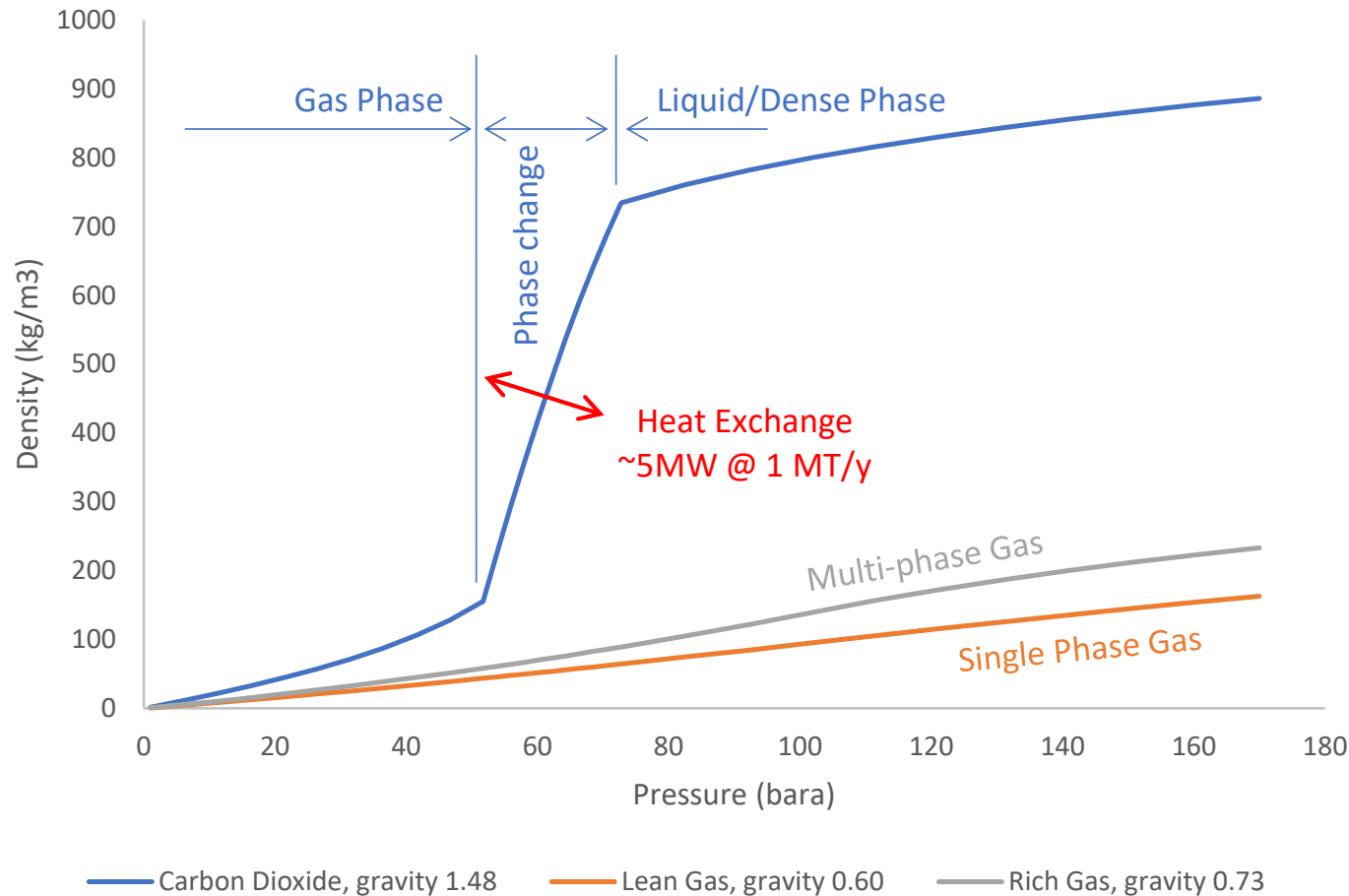
Carbon Dioxide Stream:

Carbon Dioxide	95.0 mol%
Nitrogen	3.9 mol%
Hydrogen	1.0 mol%
Carbon Monoxide	0.1 mol%
Water	50 ppm
Oxygen	10 ppm
Hydrogen Sulphide	5 ppm

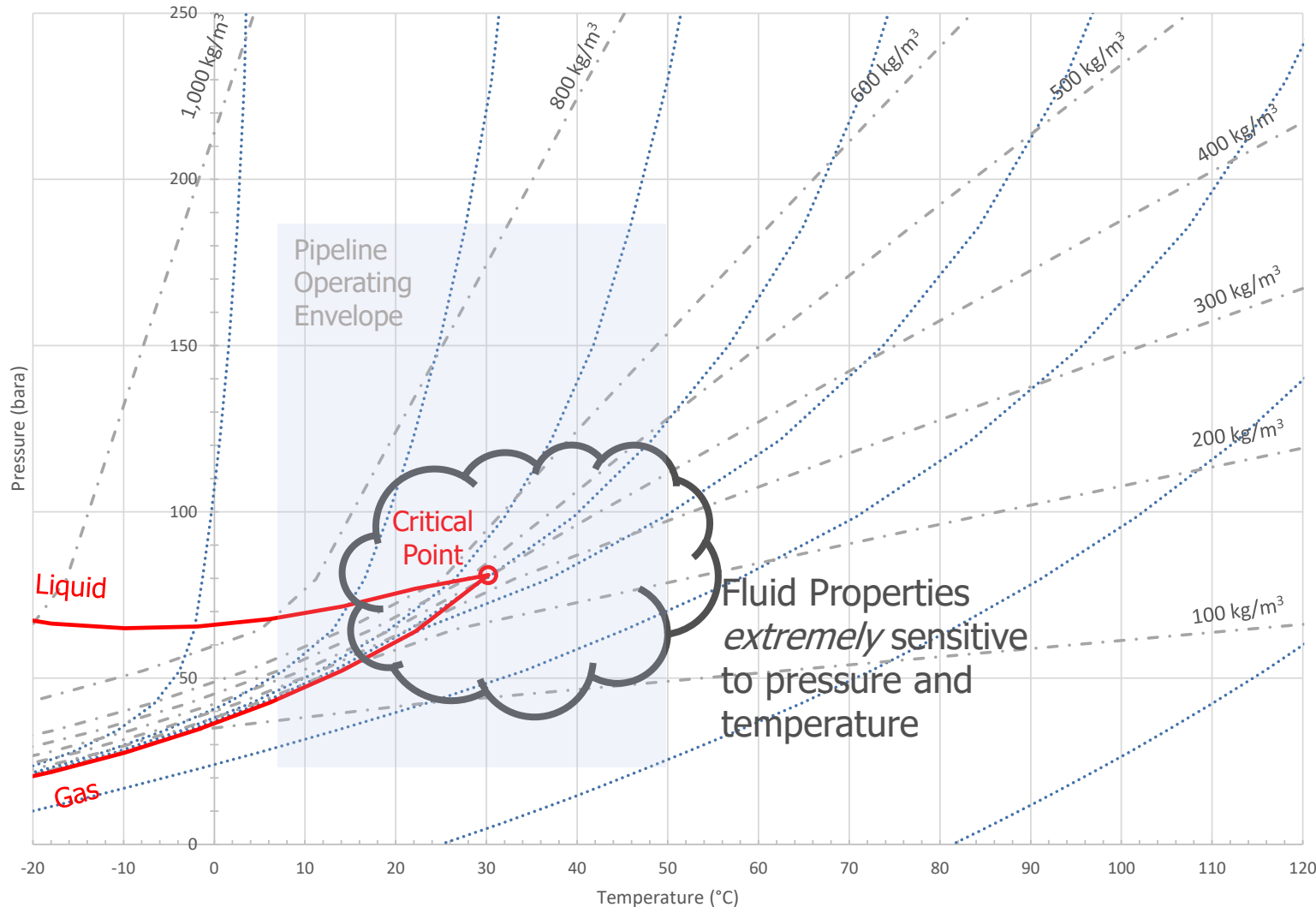
Natural Gas Stream:

Methane	91.3 mol%
Ethane	3.4 mol%
Propane	0.8 mol%
Butane	0.3 mol%
Pentane	0.1 mol%
Nitrogen	3.4 mol%
Carbon Dioxide	0.6 mol%
Oxygen	500 ppm
Hydrogen Sulphide	100 ppm

Pipeline Phase Change Risk



Gas Phase Composition at 12°C



Three issues:

1. Small changes in composition (non-condensibles) can change the chart
2. Small errors in pressure and temperature estimate lead to big errors in density or enthalpy estimate.
3. The chart probably isn't accurate anyway (state equation modelling and measured validation)

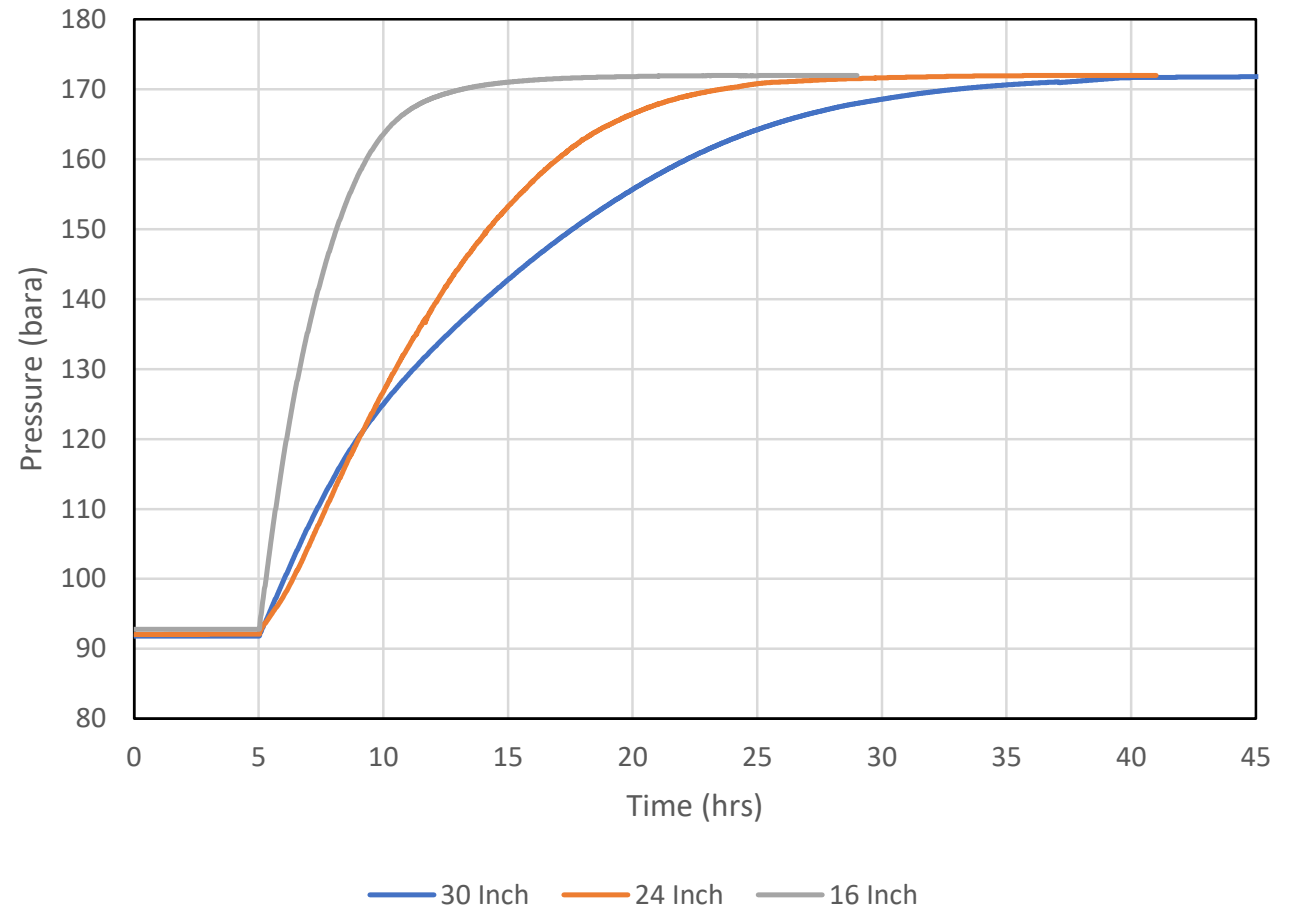
The overall sensitivity of any modelled result has to be checked: does a small change in one parameter lead to a significant change in operation?

Injection wells need to maintain stable flow (between 0.25 and 1.0 MT/y per well)

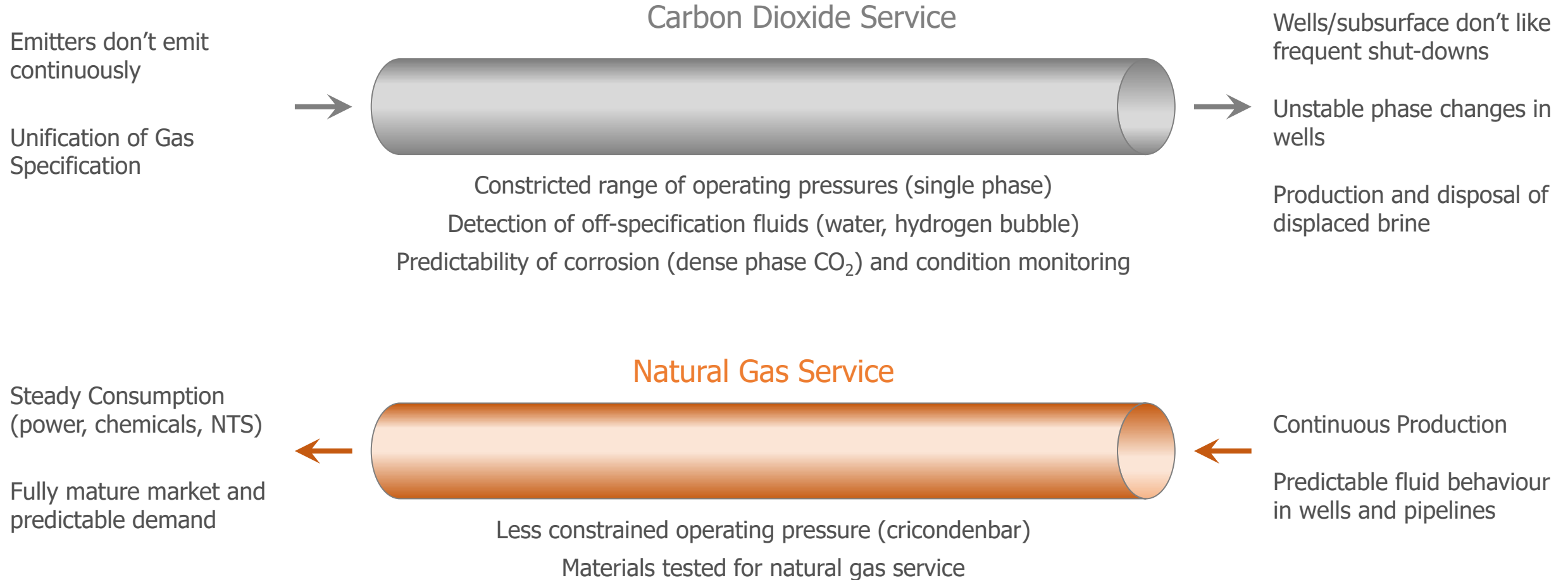
Emitters do not necessarily deliver continuous emissions

For initial development and early operation, line pack or storage must address imbalance

Estimates suggest line pack times could be about a day (offshore), but operating procedures and supply agreements need to account for this.



What Might it Mean in Practice?



1. Carbon dioxide is a very challenging fluid to transport over long distances.

Offshore pipeline systems will operate close to the critical point.

Is our understanding and modelling of the fluid behaviour at the critical point good enough?

2. Understanding the fluid composition will be critical to stable, safe operations

3. Single phase operation requires:

1. Pressures below about 35 bara to stay wholly in gas phase
2. Pressures above about 80 bara to stay wholly in dense phase

Transport over long distances onshore may be challenging (safety issues with dense phase, large pipelines required in gas phase, potential requirement for multiple compression stations). Offshore transportation will be very challenging for low pressure stores (possible phase change in well-bore or formation).

4. Balance between onshore emitter volumes and offshore injection rates

Particularly for low flow rates – one or two emitters on the system may give intermittent production, but wells require steady flow with a minimum turn-down.

5. Is there a need for buffer storage, particularly when operating at low capacity?

For more information go to

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